

SETUP INSTRUCTIONS

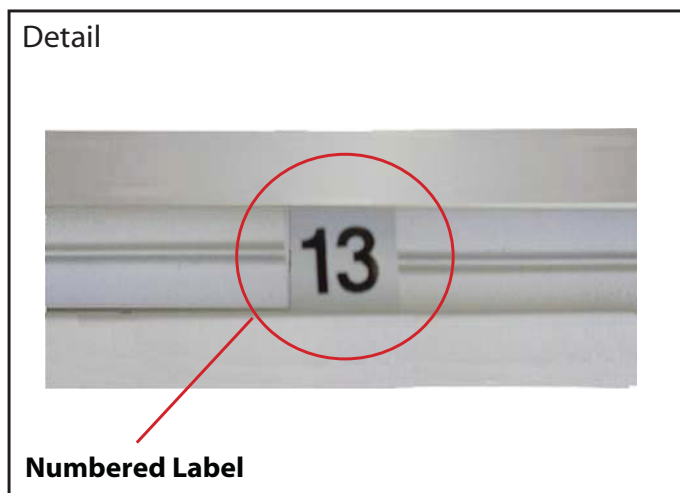
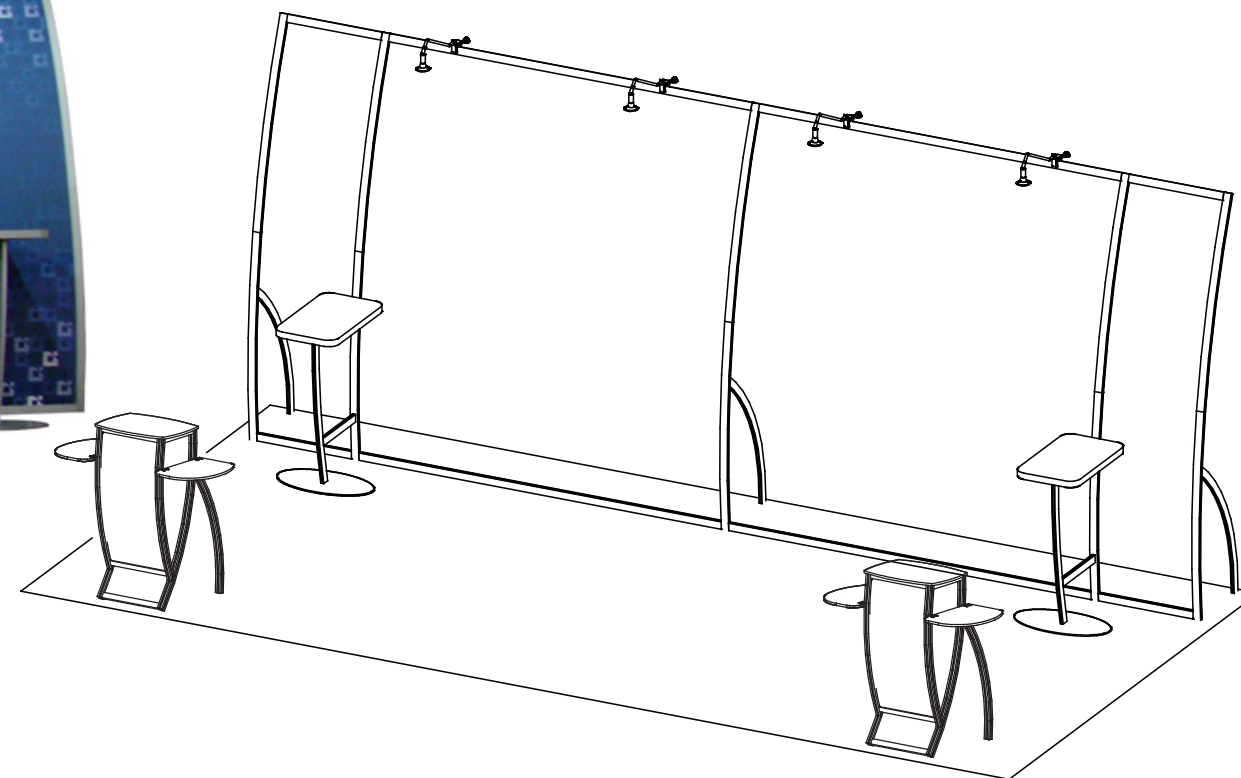
Miracle Magellan Hybrid Display / 20ft Configuration / General Layout

Using Your Setup Instructions

The Visionary Designs Setup Instructions are created specifically for your configuration. They are laid out sequentially, including an exploded view of the entire display, and then a logical series of detailed steps to assemble the main structure and components. We encourage you to study the instructions **before** attempting to assemble your exhibit.

Each page reminds you to tighten the setscrews after disassembling your exhibit to prevent loss of the locks and setscrews (see below in RED). This is VERY IMPORTANT.

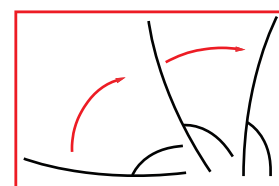
NOTE: The 20ft version of the Milliman Magellan kit is actually built from two 10ft units. Therefore, some parts may not be required and will remain in your shipping case.



Each extrusion contains a numbered label which corresponds with setup instructions. The label is located within a groove of the extrusion (when possible). With Visionary Designs the labels contain Black numbers unless otherwise specified.

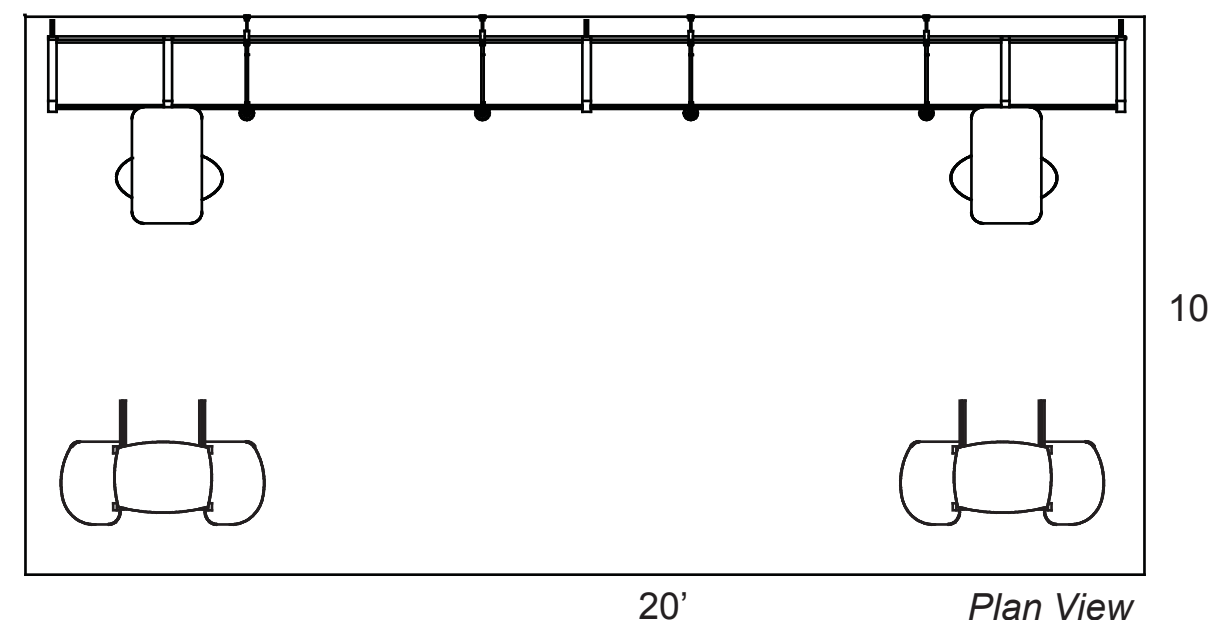
Cleaning and Packing Your Display

- 1) Use care when cleaning aluminum extrusion or acrylic inserts. Use only non-abrasive cleaners.
- 2) When cleaning laminate inserts or countertops, use mild cleansers and a soft material such as cotton.
- 3) Keep all display components away from extreme heat and long exposure to sunlight to avoid warping and fading.
- 4) Retain all packing material. It will make re-packing much easier and will reduce the likelihood of shipping damage.



NOTE: Backwall frame can be set up face down on the floor with loop velcro facing towards you. Once frame is complete and rear legs are secure, simply tip frame back to upright position before completing your setup.

Shown with optional front podium counters (2)



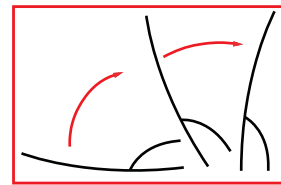
WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

BACKWALL SETUP / PART 1

Part Number	Qty	Description
1	1	48.5”h Lower Curved Extrusion
2	1	48.5”h Upper Curved Extrusion
3	1	48.5”h Lower Curved Extrusion
4	1	48.5”h Upper Curved Extrusion
5	1	48.5”h Lower Curved Extrusion
6	1	48.5”h Upper Curved Extrusion
7a/7b	1/1	44”w Horizontal Extrusion
8a/8b	1/1	44”w Horizontal Extrusion
9	1	23”w Horizontal Extrusion
10	1	23”w Horizontal Extrusion
11	1	Backwall Support Leg Extrusion
12	1	Backwall Support Leg Extrusion

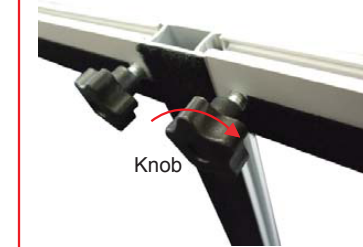
Steps

- 1) Connect backwall upper and lower verticals together [1 to 2, 3 to 4 and 5 to 6].
- 2) Connect horizontal extrusions together [7a to 7b and 8a to 8b].
- 3) Attach horizontal assemblies [7a/7b and 8a/8b] between vertical assemblies [1/2 and 3/4].
- 4) Attach horizontal extrusions [9 and 10] between vertical assemblies [3/4 and 5/6].
- 5) Attach support leg extrusions [11 and 12] to back of verticals [1 and 5], see leg attachment detail.

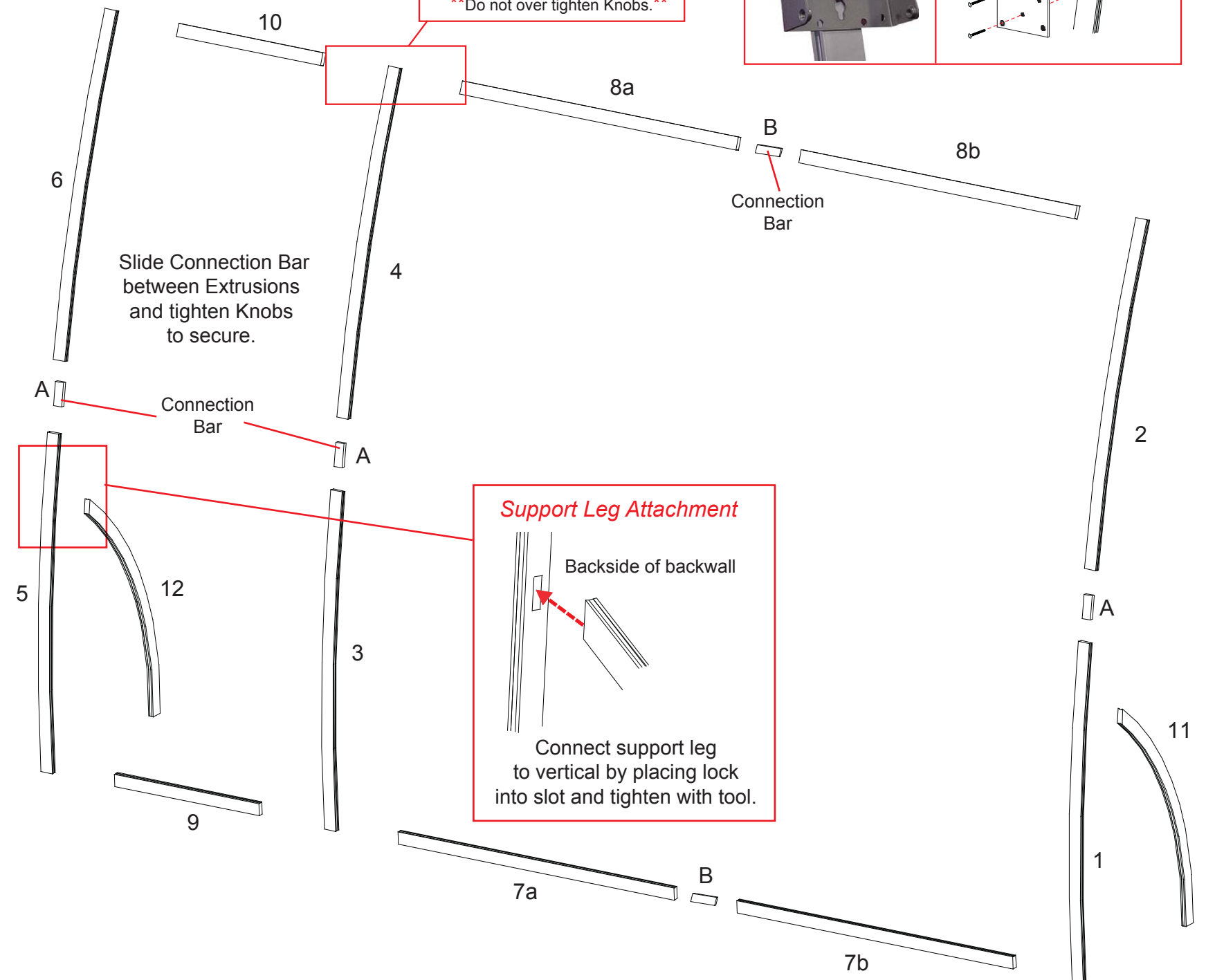
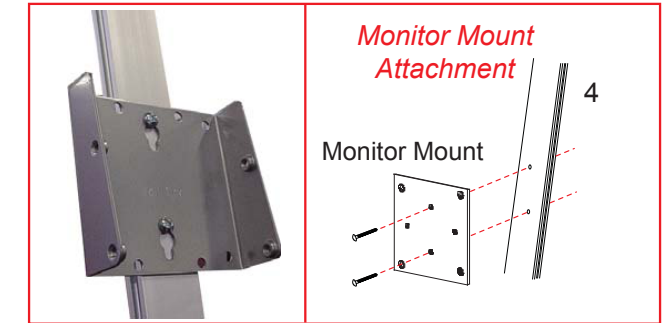


NOTE: Backwall frame can be set up face down on the floor with loop velcro facing towards you. Once frame is complete and rear legs are secure, simply tip frame back to upright position before completing your setup.

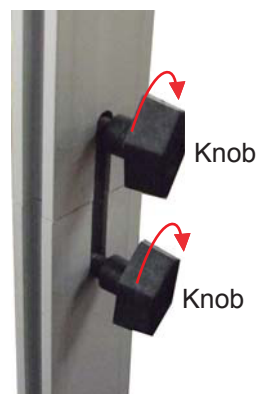
GREEN STAR indicates location of connection lock with knob.



****Do not over tighten Knobs.****

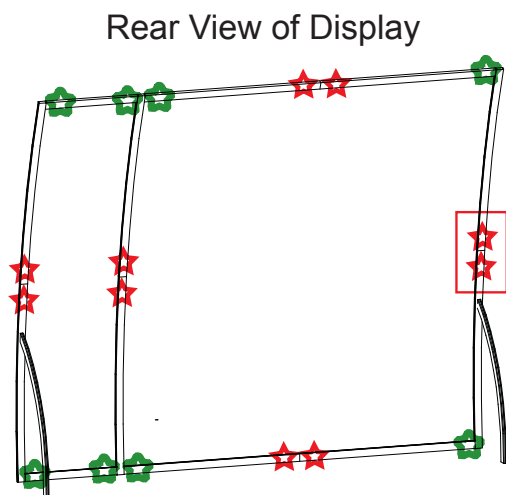


RED STAR indicates location of connection bar knob.



Turn Knob Clockwise to Tighten Lock

****Do not over tighten Knobs.****



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BACKWALL SETUP / PART 2

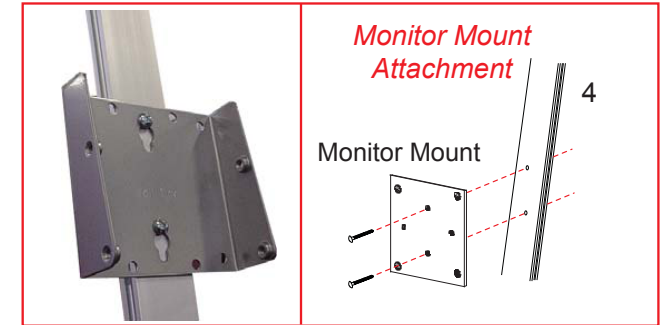
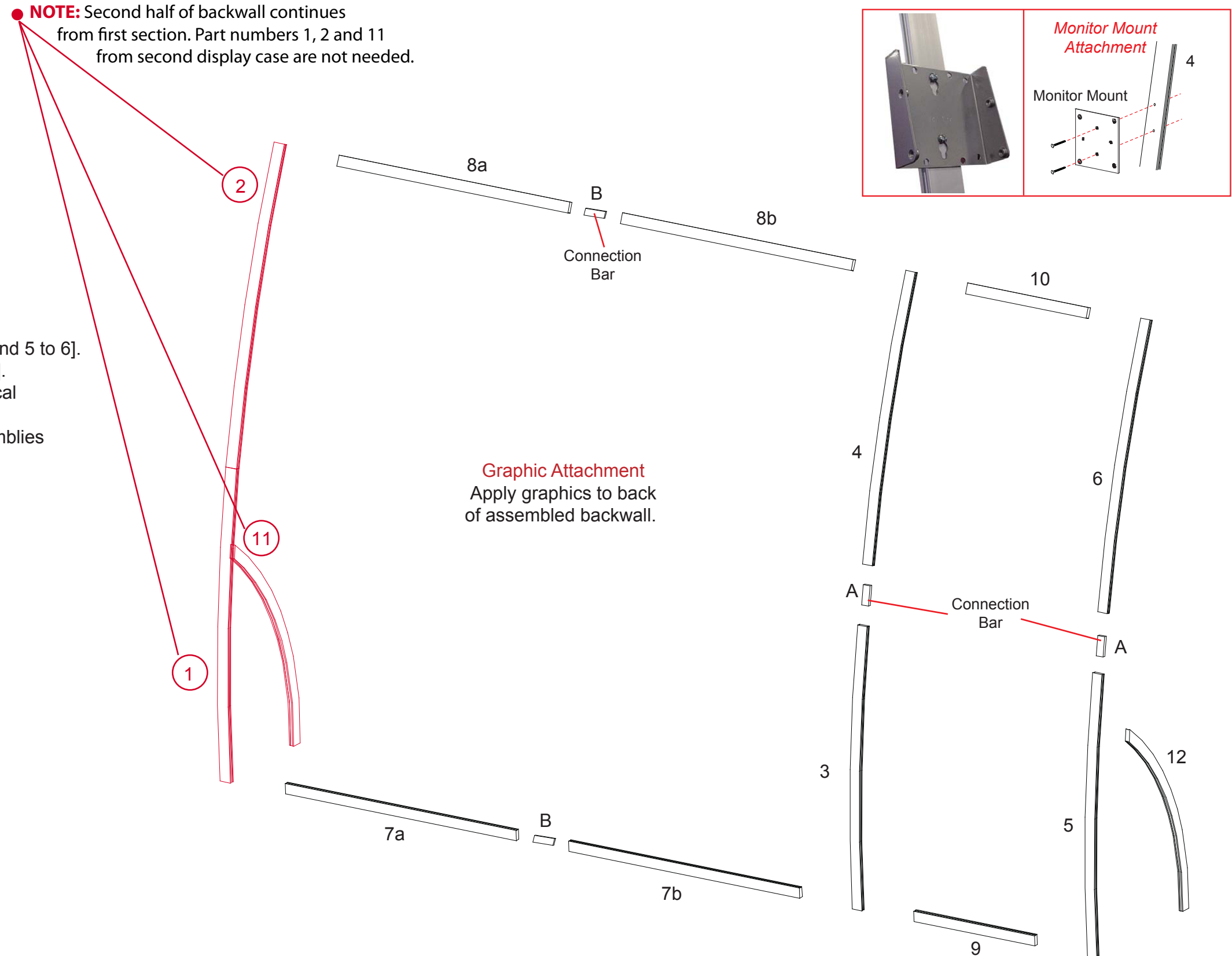
YOU ARE USING AN IDENTICAL 10FT UNIT FOR SECOND HALF OF 20FT DISPLAY

Part Number	Qty	Description
3	1	48.5" h Lower Curved Extrusion
4	1	48.5" h Upper Curved Extrusion
5	1	48.5" h Lower Curved Extrusion
6	1	48.5" h Upper Curved Extrusion
7a/7b	1/1	44" w Horizontal Extrusion
8a/8b	1/1	44" w Horizontal Extrusion
9	1	23" w Horizontal Extrusion
10	1	23" w Horizontal Extrusion
12	1	Backwall Support Leg Extrusion

NOTE: Second half of backwall continues from first section. Part numbers 1, 2 and 11 from second display case are not needed.

Steps

- 1) Connect backwall upper and lower verticals together [3 to 4 and 5 to 6].
- 2) Connect horizontal extrusions together [7a to 7b and 8a to 8b].
- 3) Attach horizontal assemblies [7a/7b and 8a/8b] between vertical assemblies [1/2 and 3/4].
- 4) Attach horizontal extrusions [9 and 10] between vertical assemblies [3/4 and 5/6].
- 5) Attach support leg extrusions [12] to back of verticals [5]



WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

BACKWALL WORKSTATION ASSEMBLY

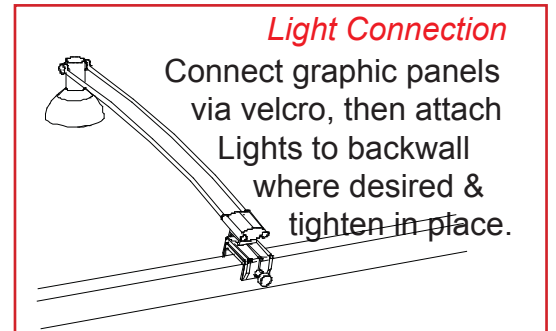
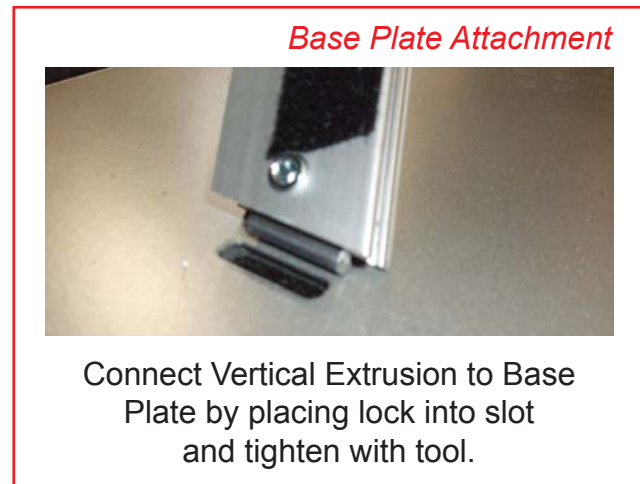
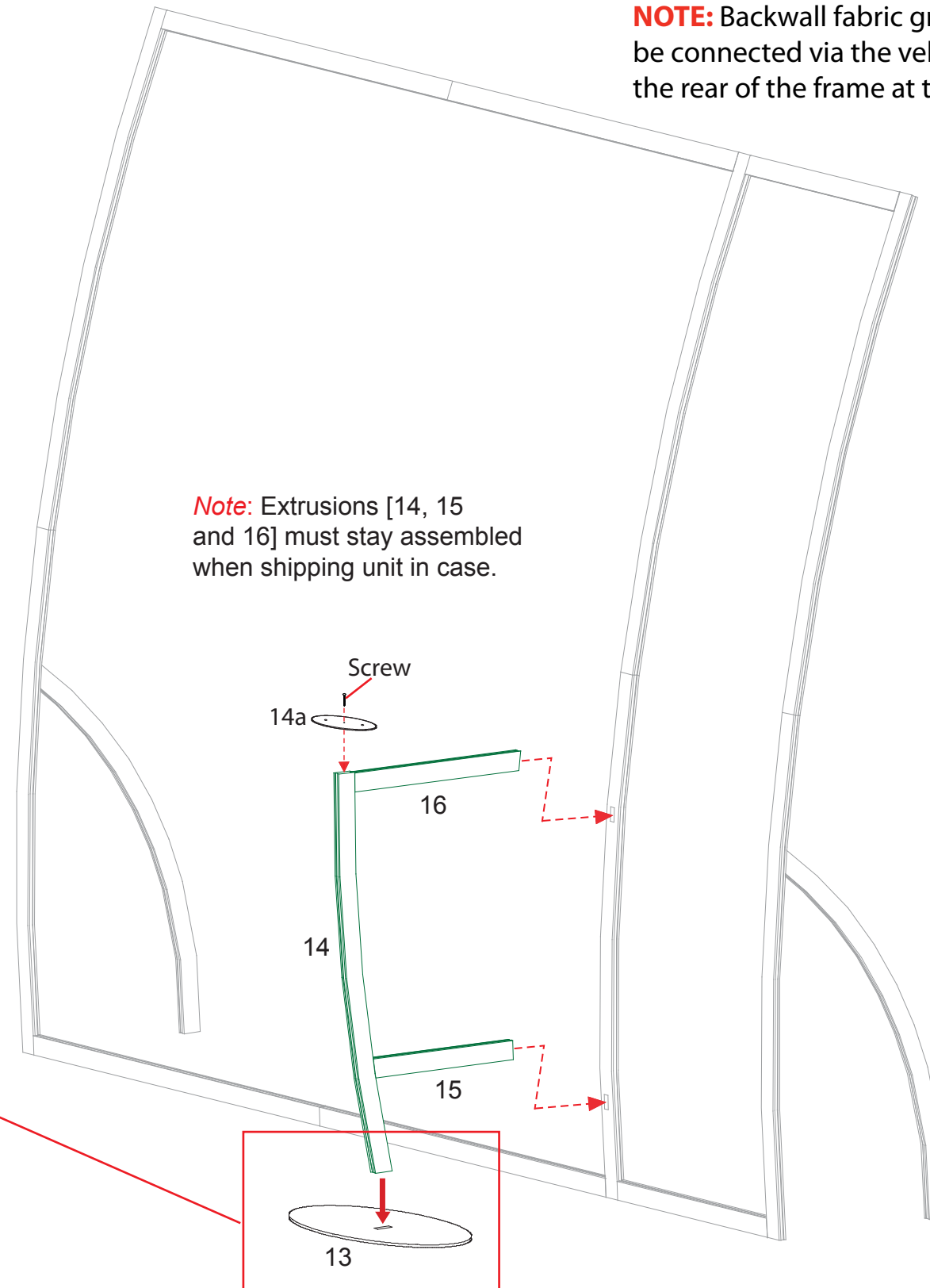
Part Number	Qty	Description
13	1	Base Plate
14	1	37.6" h Curved Vertical Extrusion
14a	1	Oval Flange Plate
15	1	18.5" w Horizontal Extrusion
16	1	15.69" w Horizontal Extrusion

Steps

- 1) Attach curved vertical [14] to base plate [13], see Base Plate Attachment detail.
- 2) Attach horizontal extrusions [15 and 16] between curved vertical [14] and backwall vertical [3] where indicated.
- 3) Attach flange plate to top of vertical [14] as shown.
- 4) Place counter top on assembled counter base, see Counter Attachment detail.
- 5) Attach monitor mount to assembled backwall.

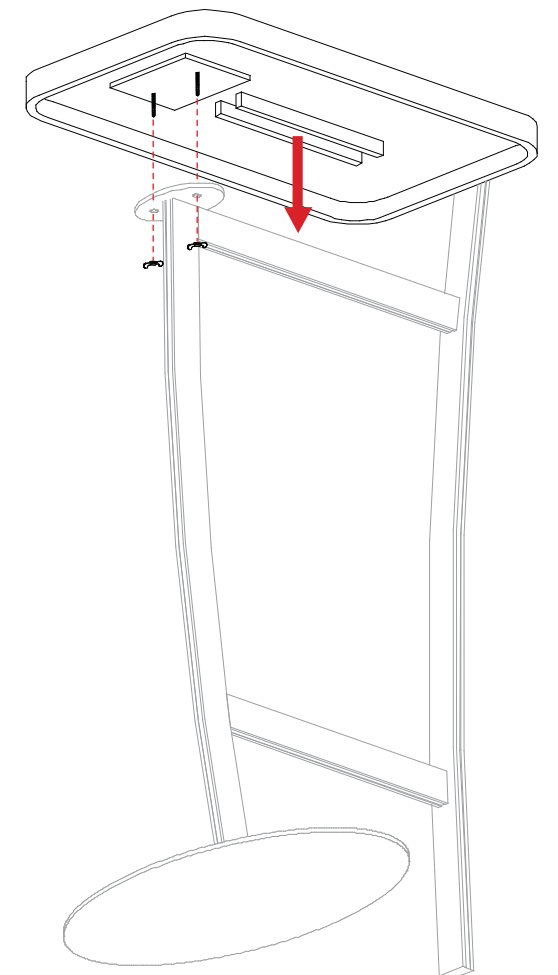
NOTE: Each 10ft display case has one workstation assembly. You are duplicating the procedure on either side of your display.

NOTE: Backwall fabric graphics can be connected via the velcro strips to the rear of the frame at this stage.



Counter Top Attachment

Insert screws located on underside of counter into holes on flange plate and secure with wing nuts.



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OPTIONAL PODIUM COUNTER ASSEMBLY / PART 1

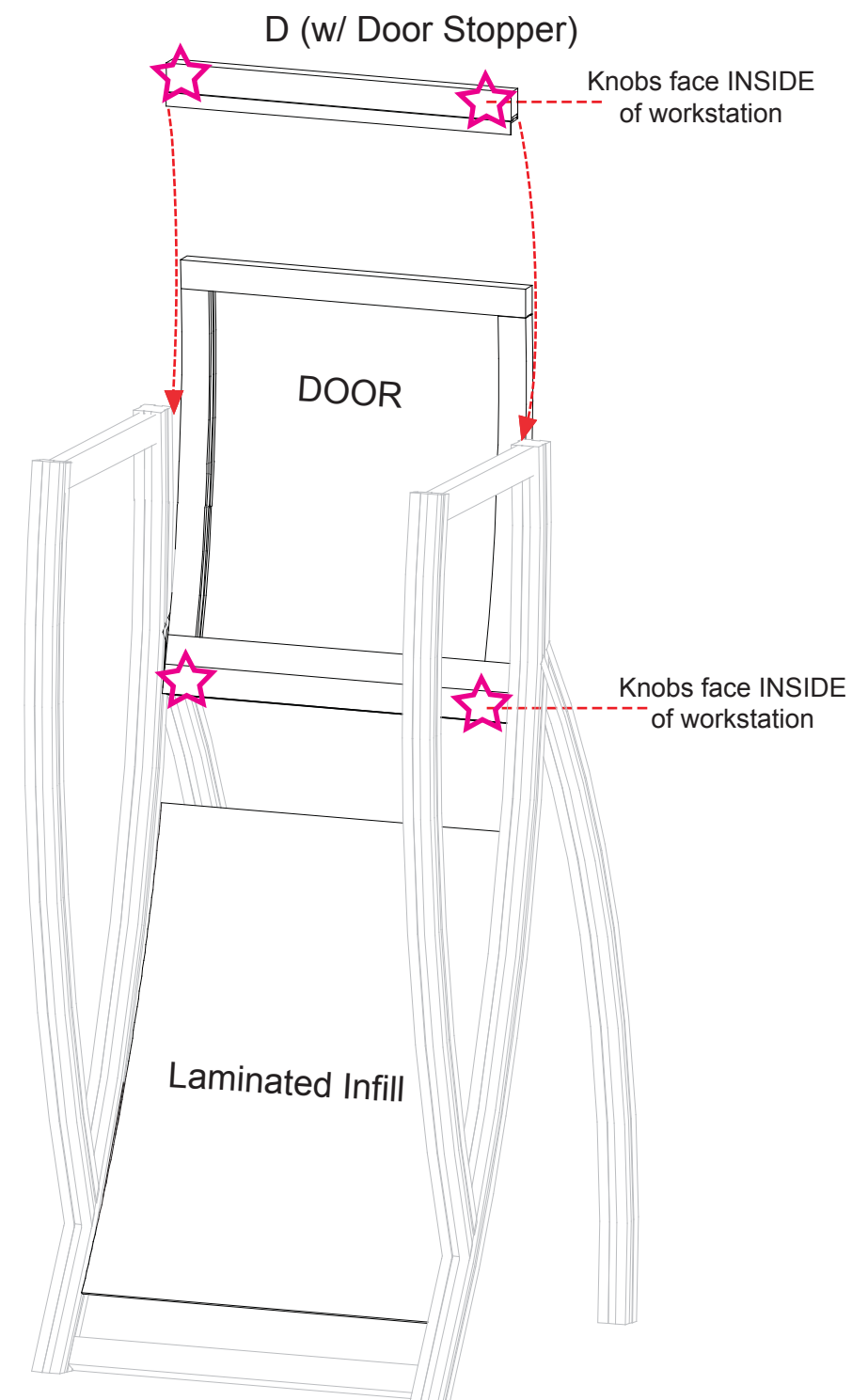
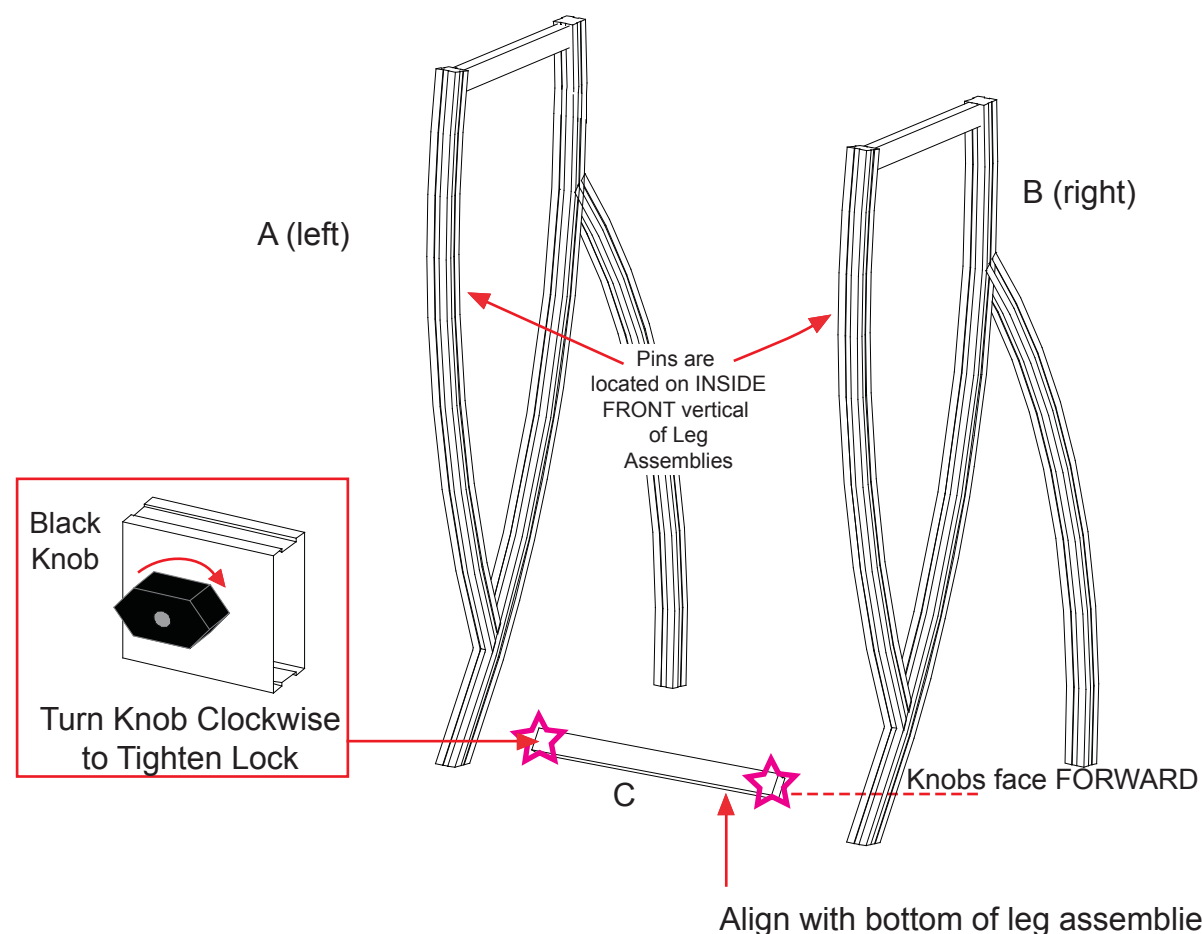
Part Number	Description
A	Left Leg Assembly
B	Right Leg Assembly
C	Horizontal Extrusion
D	Horizontal Extrusion w/ Door Stopper

NOTE: Duplicate this setup procedure a second time if you have received two podium counters with your 20ft Magellan configuration.

Step 1:

- Connect lower horizontal extrusion [C] between bottom of leg assemblies [A and B] as shown.
- Insert Laminated infill into grooves of leg assemblies [A and B].
- Attach extrusion door between leg assemblies [A and B] and atop laminated infill.
- Attach upper horizontal extrusion w/ door stopper [D] between leg assemblies [A and B], and set flush with top of legs [A and B].

NOTE: Make sure the lock is flush with extrusion before tightening. If lock will not fully engage, gently rock lock and extrusion back and forth while turning knob until lock fully opens.



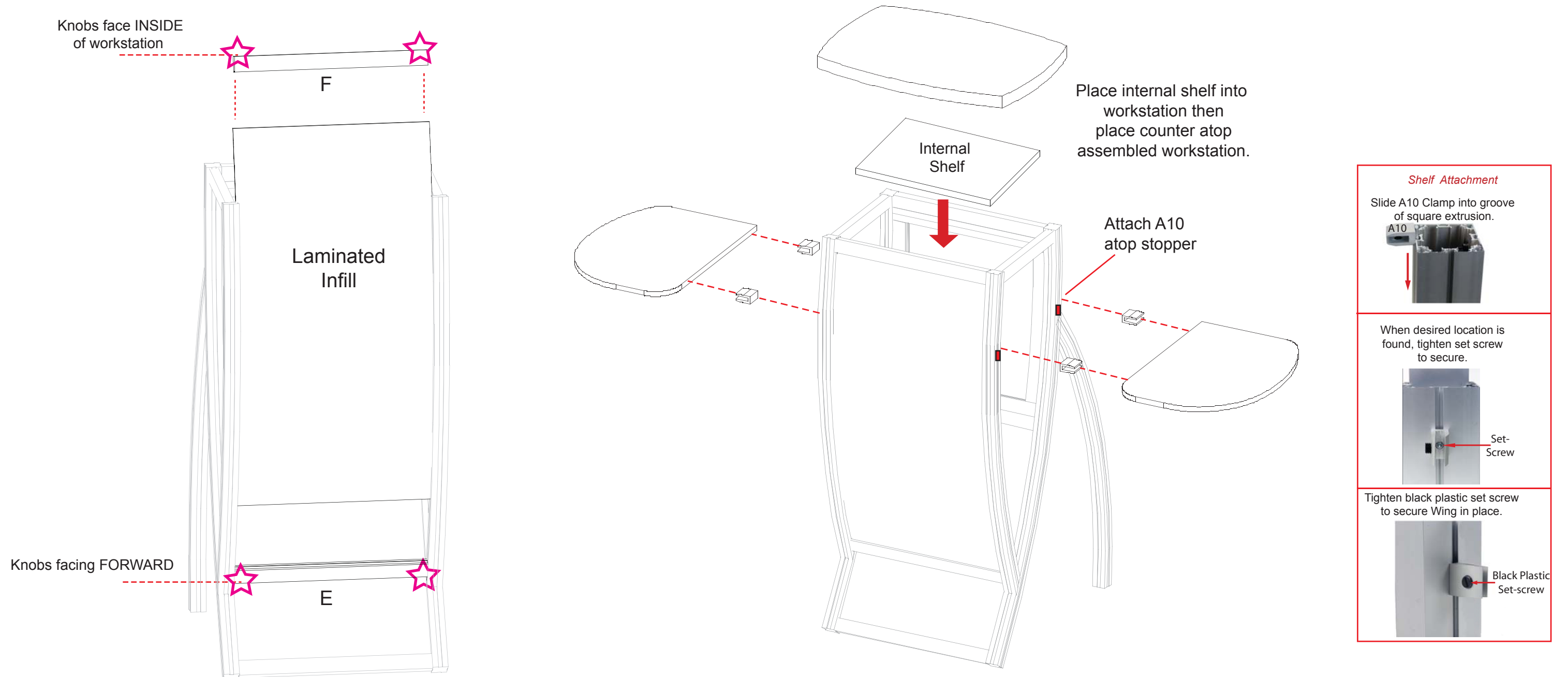
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OPTIONAL PODIUM COUNTER ASSEMBLY / PART 2

Part Number	Description
E	Horizontal Extrusion
F	Horizontal Extrusion

Step 2:

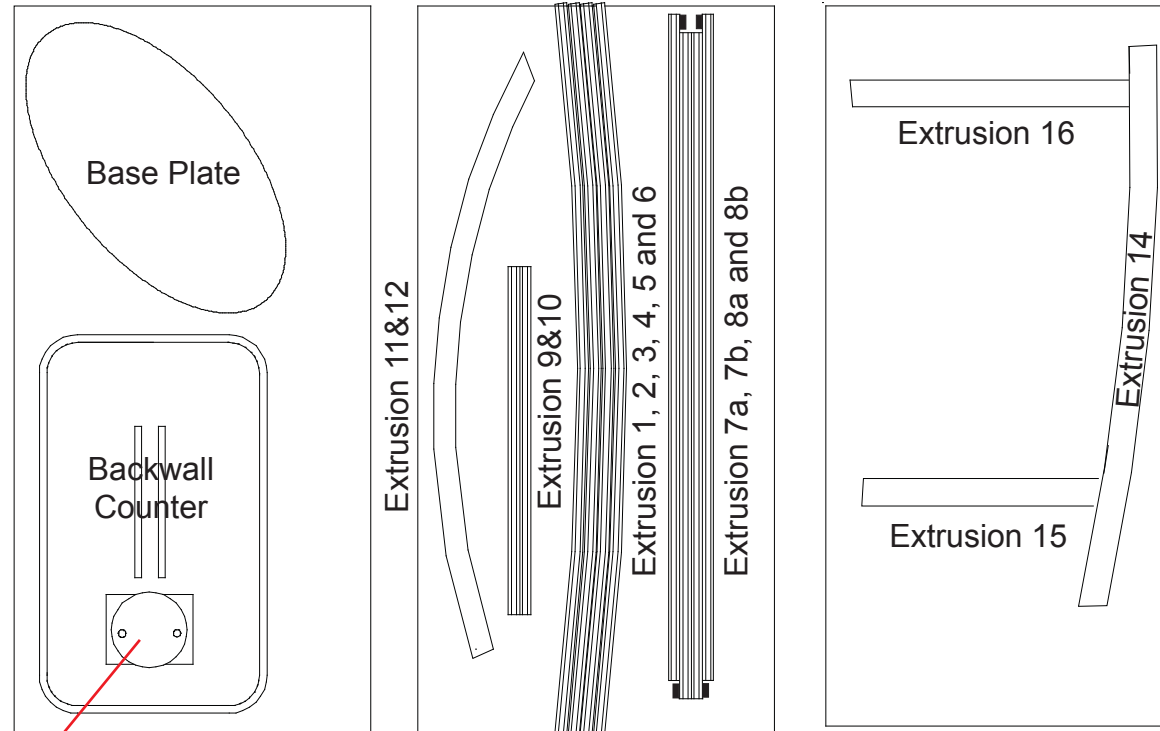
- A) Attach horizontal extrusion [E] between vertical leg assemblies [A and B] as shown below.
- B) Insert Laminated infill into grooves of vertical leg assemblies [A and B].
- C) Attach upper horizontal extrusion [F] between vertical leg assemblies [A and B] atop infill.
- D) Place internal shelf into assembled pedestal atop pins..
- E) Set Counter atop assembled pedestal and secure with Velcro straps attached to underside of top.
- F) Attach shelves to assembled pedestal where indicated using A10 clamps.



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CASE PACKING INSTRUCTIONS / Magellan Unit / Case 1 & 2

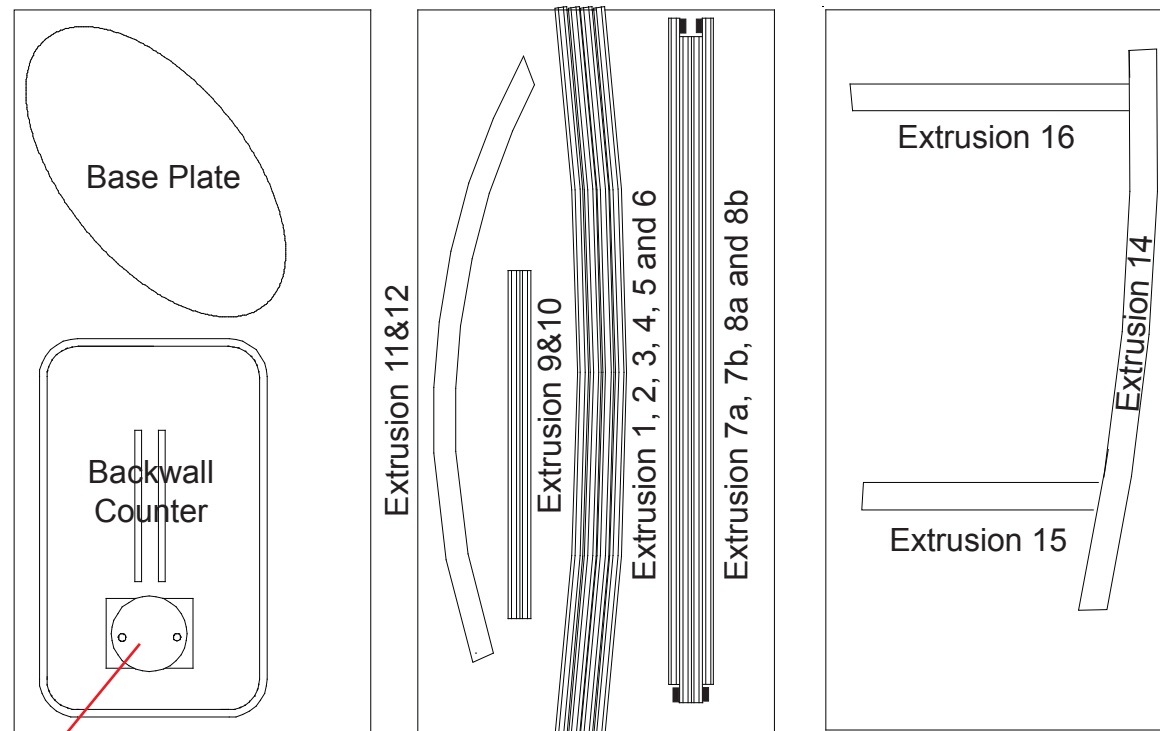
**Magellan #1
Case 1**



Flange Plate

Additional Items:
Halogen Lights
Graphics
Setup Hardware

**Magellan #2
Case 2**

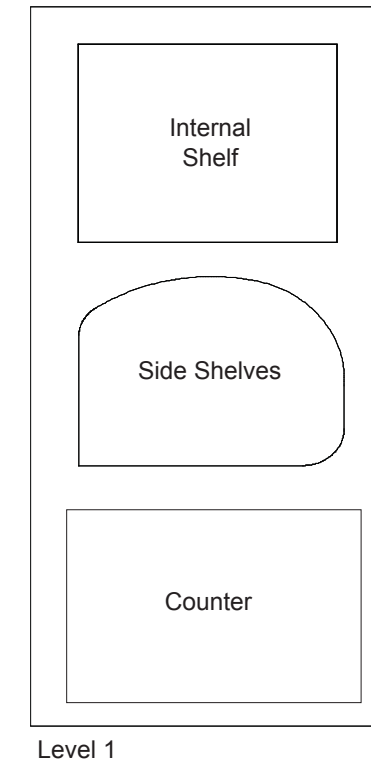
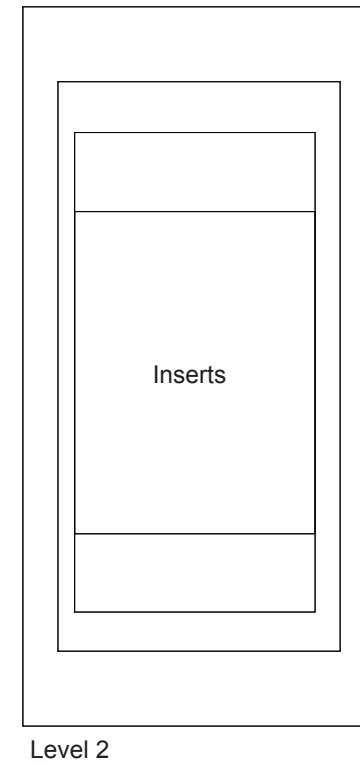
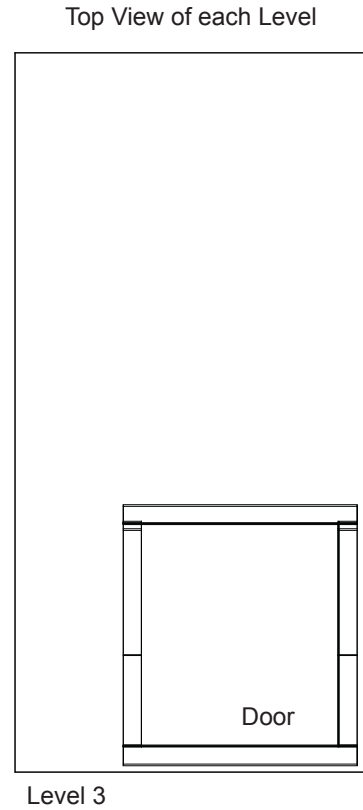
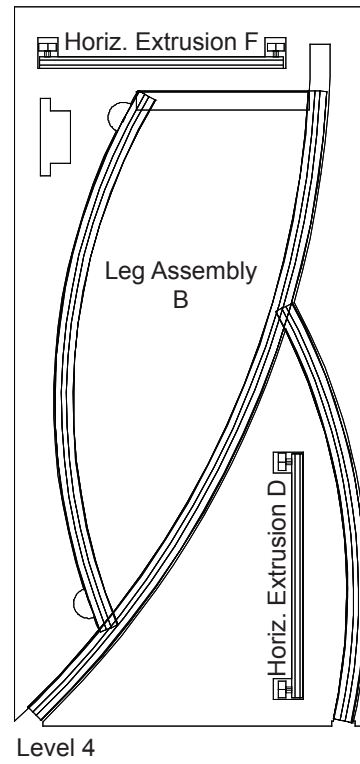
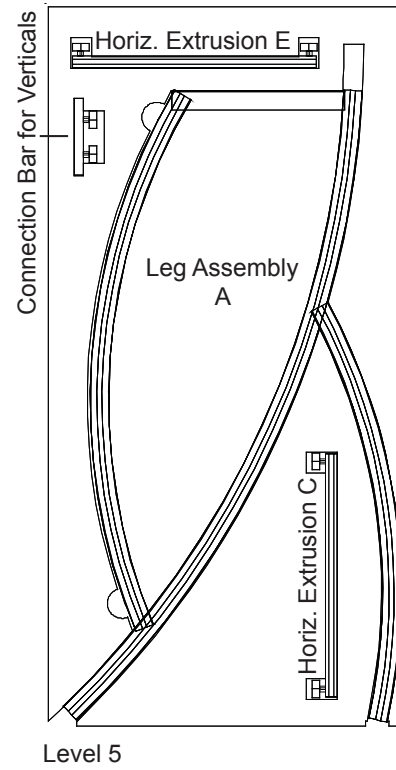


Flange Plate

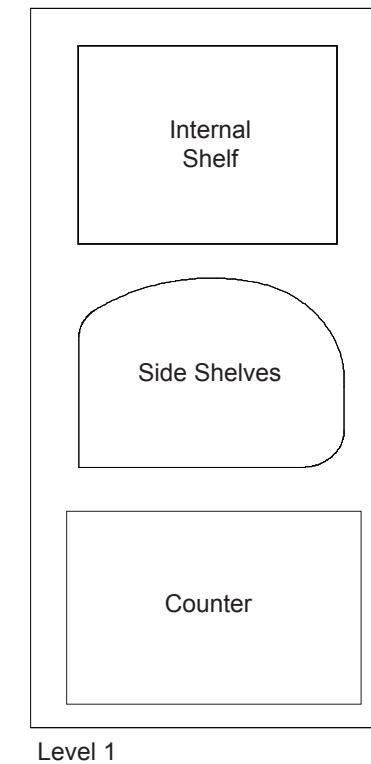
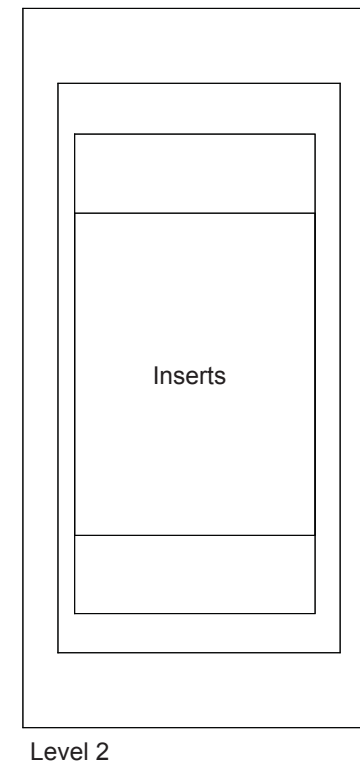
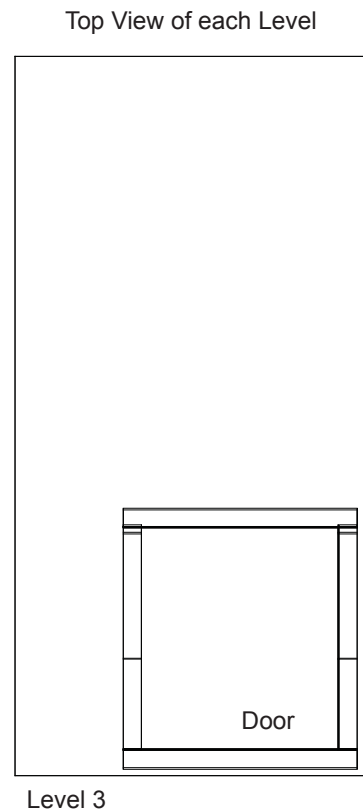
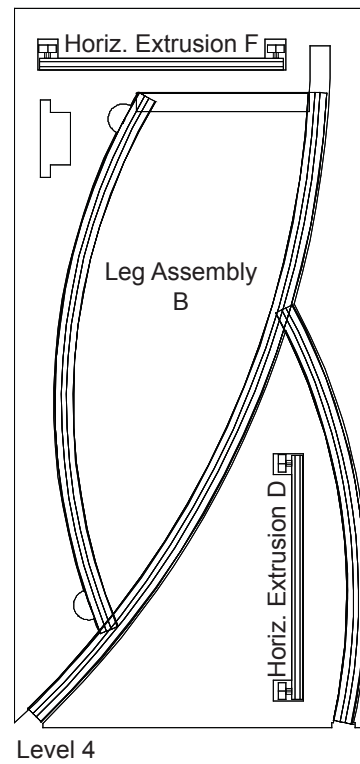
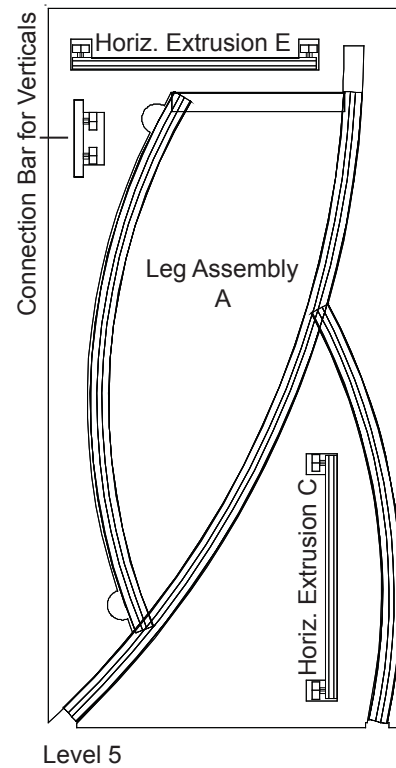
Additional Items:
Halogen Lights
Graphics
Setup Hardware

WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

**Podium 1
Case 3**



**Podium 2
Case 4**



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