

### 1. Set-up the frame



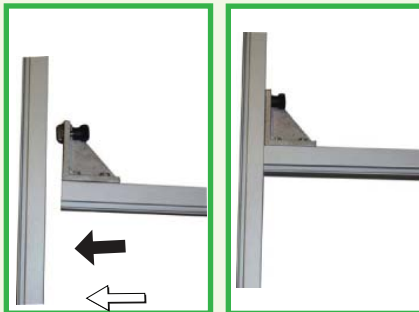
Connect the frame extrusions at each corner to the corner braces with Socket cap screws. Tighten the screws using the provided Allen key.

### 2. Set-up the feet



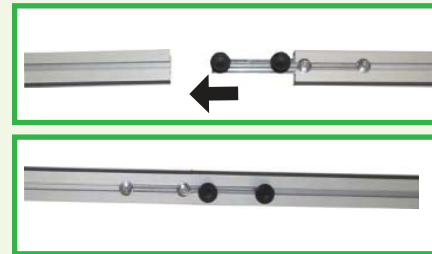
Position the feet at the edge of frame where the holes are drilled. Insert the Socket cap screw through the foot and the frame then tighten with the Allen Key.

### 3. Set-up a strengthener bar



Position the strengthener bar (component has 2 90° angles) in the middle of the frame and tighten the brace to the extrusion. Position the hammer screw head into the extrusion groove and tighten with the Thumb nut.

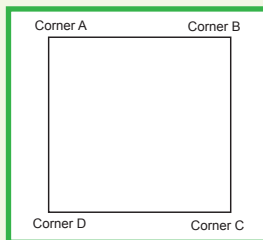
### 4. Linking Extrusions



For easy-to-ship frames, link Extrusions with the Lateral Joint kit that is already attached to one section by Socket cap screws.

Slide the Lateral Joints into the extrusion groove and tighten the Thumb nut.

### 5. Installing graphic



#### Step 1

Insert corner A. Turn edge of graphic so silicon welt is perpendicular to face of graphic. Insert narrow side of welt with fabric to outside into the channel. Repeat for other side of this corner.



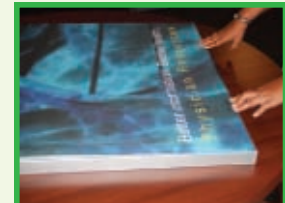
#### Step 2

Repeat Step 1 for opposite corner C, then insert corner B, followed by corner D, to complete the installation of the corners.



#### Step 3

Once all corners are inserted, press one silicon edge into channel from corners and work toward the center. Make sure welt is fully inserted into channel. Continue until all sides are done. Smooth out edges of graphic.



It is important to first insert graphic into each alternate corner then to the sides of the frame. If this is not done, graphic will not fit into the frame correctly.

To remove the graphic from the frame, locate the fabric pull tab. Gently pull up on the tab to remove the fabric.



Allen Key  
supplied with  
each system  
purchase for  
assembly.

### Hardware/Components



**Hammer screw**

**Thumb screw**

**Hammer nut**

**Socket cap screw  
(M6 x 14mm)**

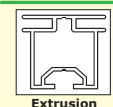
#### Tips:

For best results:

- Unscrew the Thumb nuts.
- Position the Hammer screw into the groove, tighten the Thumb nuts making sure that the head of the hammer screw has rotated into the groove.
- If the connection is not secure, reposition and repeat the instructions above.



**Thumb nut**



**Extrusion**



**Corner Brace**



**Lateral Foot**



**Lateral Joint**